What is claimed is:

1. A collision avoidance control system for a vehicle comprising:
a collision avoidance deceleration determining circuit
working to determine a target collision avoidance deceleration
required for a system vehicle equipped with this system to bring a
relative speed between the system vehicle and a target object present
ahead of the system vehicle into agreement with substantially zero
without a physical collision with the target object; and

a control circuit working to determine a possibility of collision with the target object as a function of the target collision avoidance deceleration, when the possibility of collision is higher than a given threshold level, said control circuit performing a predetermined collision avoidance operation.

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2. A collision avoidance control system as set forth in claim 1, wherein said collision avoidance deceleration determining circuit determines the target collision avoidance deceleration G according to an equation below

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$$G = Vr^2 / \{2 \times (D - Dfin)\} - Ka \times Af$$

where Vr is the relative speed between the system vehicle and the target object, D is a distance to the target object, Dfin is a minimum distance to the target object that is to be reserved when the relative speed Vr becomes zero (0), Af is acceleration of the target object, and

Ka is a gain $(0 \le Ka \le 1)$.

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- 3. A collision avoidance control system as set forth in claim 2, wherein said collision avoidance deceleration determining circuit decreases at least one of the minimum distance *Dfin* and the gain *Ka* as the distance *D* increases.
- 4. A collision avoidance control system as set forth in claim 2, wherein said collision avoidance deceleration determining circuit decreases at least one of the minimum distance *Dfin* and the gain *Ka* as one of a speed of the system vehicle and the relative speed *Vr* decreases.
- 5. A collision avoidance control system as set forth in claim 1, wherein when the target collision avoidance deceleration exceeds a preselected alarm activating threshold value, said control circuit activates an alarm to output an alarm signal, when the target collision avoidance deceleration decreases below a preselected alarm deactivating threshold value, said control circuit deactivating the alarm to stop the alarm signal.
 - 6. A collision avoidance control system as set forth in claim 1, further comprising a travel control apparatus working to determine a target acceleration as functions of a distance to the target object and the relative speed and to decelerate or accelerate the system vehicle based on the target acceleration to control a travel condition

of the system vehicle, and wherein the alarm activating threshold value is identical with a maximum deceleration controllable by the travel control apparatus.

- 7. A collision avoidance control system as set forth in claim 1, wherein when the target collision avoidance deceleration exceeds a preselected deceleration control activating threshold value, said control circuit performs deceleration control to decelerate the system vehicle, when the target collision avoidance deceleration decreases below a preselected deceleration control deactivating threshold value, said control circuit deactivating the deceleration control.
- 8. A collision avoidance control system as set forth in claim 7,

 further comprising a travel control apparatus working to determine
 a target acceleration as functions of a distance to the target object
 and the relative speed and to decelerate or accelerate the system
 vehicle based on the target acceleration to control a travel condition
 of the system vehicle, and wherein the deceleration control

 20 activating threshold value is set greater than a maximum
 deceleration controllable by the travel control apparatus.